

# Care and maintenance for your *Viking Husqvarna*

## General cleaning

Some household cleaners tend to dull the paint finish. For optimal results clean fingerprints and dust with a soft cotton cloth. An occasional application of a light wax such as Turtle wax F21 can restore the shine and help to protect the finish.

Use a thin strip of cotton cloth behind the needle bar and grasping both ends, pull back and forth to remove lint and dirt. Repeat the above process on the presser foot bar.

Regular cleaning of the feed teeth is required to keep the machine feeding smoothly. Use the lint brush included with your accessories to clean away lint and dust from around the feed teeth and the shuttle driver.

Lint and dirt can also build up over time inside the free arm cover.

To remove the cover, first remove the stitch plate by pressing in on the tab located in the upper right corner just behind the bobbin case door. Drop the feed dogs and remove the large silver screw under the stitch plate. Grasp the free arm cover on the end and pull directly out. Once off, use the lint brush to clean where needed.

Lint build up under the bobbin case spring can produce poor stitching results. Use the tip of the small screw driver to gently lift the spring and remove any lint that may have collected. A very slight amount of petroleum jelly on the stem of the hook can reduce noise and allow the hook to rotate freely around the bobbin case.

The self oiling feature of the Viking 6000 series of machines refers to sintered steel bearings that are located in the body of the machine where the upper and lower shaft are supported. They act like a sponge to absorb lubricant. Heat and centrifugal force caused by the machine during operation forces the lubricant onto the shafts. When the machine is idle the lubricant is reabsorbed by the bearings. The moving parts of the mechanisms behind each of the three knobs, the needle bar and presser foot shaft may occasionally need a very slight amount of lubrication. The belts should NEVER be lubricated. A Teflon based lubricant such as Tri-flow is recommended for all synthetic parts such as the fixed cam, take up slide bearing and stitch width cam. This machine has been entirely lubricated with Triflow.

Refer to the 6570 SLE operating manual for additional cleaning instructions.